

# FORMAL HAZARD ASSESSMENT

TITLE: Vacuum Truck O	Truck Operation FHA #: 00			00	8					
Positions Considered:			Assessment Team:				Date Created: April 16, 2023			
Vac Truck Operator Field Technician/Labourer			Ollie Adeogun Alex Baker Darren Mills				Revision #: Last Revision Date:			
					aw Ris Rating				idual Rating	-
Task	Health	Safety	Hazards Associated with Task Identify hazards (as applicable) presented by; operations, equipment, vehicles, materials, products, working conditions and environment.	Severity	Probability	Overall Risk Rating	<b>Controls</b> Consider the Hierarchy of Controls.	Severity	Probability	Overall Risk Rating
		x	Strains and sprains from improper handling / lifting	4	3	12	<ul> <li>Eng: Lift assists (hoists, pneumatic)</li> <li>Adm: Manual Material Handling COP training, adhere to proper lifting techniques in "Lifting and Handling" practice manual, Competency Assessments annually.</li> <li>PPE: CSA Approved Gloves.</li> </ul>	3	2	6
Manual Material Handling (Lifting hoses, fittings, parts, and supplies.)		x	Cuts and Scrapes from improper handling / lifting	3	3	9	Eng: Adm: Manual Material Handling COP training, adhere to proper handling techniques in "Lifting and Handling" practice manual, Competency Assessments annually. PPE: CSA Approved Gloves, CSA approved hardhat, CSA Approved eyewear, Coveralls.	2	2	4
	x	x	Musculoskeletal injuries from improper handling / lifting	3	3	9	Eng: Adm: Manual Material Handling COP training, Micro breaks during job, frequent stretching, variation of tasks, Competency Assessments annually. PPE:	3	2	6
Working around facility/site production		х	Burns from hot equipment lacking barriers	4	3	12	Eng:	3	2	6



							<b>Adm:</b> Work site permit review, site specific hazard assessment, tailgate meeting attendance, site orientation.			
							<b>PPE:</b> FR Coveralls, CSA approved eye protection, CSA approved gloves.			
							Eng:			
	x		Inhalation of fumes	4	3	12	<b>Adm:</b> Work site permit review, site specific hazard assessment, tailgate meeting attendance, site orientation, Gas monitor.	2	2	4
							<b>PPE</b> : Respirator, SCBA if H2S is present.			
							Eng: Designated walkways, signage			
		x	Hidden obstacles / poor site conditions causing injury	3	3	9	<b>Adm:</b> Work site permit review, site specific hazard assessment, tailgate meeting attendance, site orientation.	3	1	3
							<b>PPE:</b> CSA approved hardhat, CSA approved footwear.			
							Eng: Designated walkways, icy conditions salted/graveled.			
		x	Slips, trips, falls on slippery or uneven surfaces (sand, gravel, ice)	3	3	9	Adm: Housekeeping Safe Work Practice, site orientation, signage.	2	2	4
Malking and working around shape							PPE: CSA approved footwear			
Walking and working around shops, storage yard, and equipment							Eng: Positive barriers, rear view camera and monitor system.			
		x	Struck by moving vehicle or equipment	4	3	12	<b>Adm:</b> Spotters, Best Practice – Working on site, site orientation, tailgate meeting.	2	2	4
							<b>PPE:</b> High visibility workwear, CSA approved hardhat, CSA approved footwear, CSA approved eyewear.			
							Eng:			
		x	Violence from others	3	3	9	<b>Adm:</b> De-escalation training, Violence and Harassment Policy / procedure, Emergency response plan.	2	1	2
Interacting with other workers,							PPE:			
contractors, and customers							Eng:			
	x		Harassment from others	3	2	6	<b>Adm:</b> De-escalation training, Violence and Harassment Policy / procedure, Emergency response plan.	2	1	2
							PPE:			
							Eng:			
Operating Power Mobile Equipment		x	Striking workers due to congestion or restricted line of sight	4	3	12	<b>Adm:</b> Equipment operator training, Equipment Operator Manual, SWP – Powered Mobile Equipment, Spotter.	2	2	4
	<u> </u>					10	PPE:		~	
		Х	Crushing injuries due to falling loads	3	4	12	Eng: Lock wire, Synthetic Web Sling	2	2	4



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							<b>Adm:</b> Equipment operator training, Equipment Operator Manual, SWP – Powered Mobile Equipment, Spotter, Pre use inspection, Reliable Securement SOP.			
							<b>PPE:</b> Impact gloves, CSA Approved Footwear, CSA Approved Hardhat.			
						-	Eng: Equipment Guards, Emergency shut offs.			
		x	Entanglement due to contact with rotating parts	3	4	12	<b>Adm:</b> Equipment operator training, Equipment Operator Manual, SWP – Powered Mobile Equipment, Pre use inspection.	2	2	4
							<b>PPE:</b> Impact gloves, CSA Approved Footwear, CSA Approved Hardhat.			
							Eng: Venting hose, Temperature gauges.			
	x	x	Oxygen deficiency	4	3	12	<b>Adm:</b> Confined space COP, Confined space entry and monitor ticket, CSA Z1006-16 Management of Work in Confined Spaces, Atmospheric testing, Monitor/tending worker, Gas Monitor.	3	1	3
							<b>PPE:</b> SABA, head lamp, hearing protection, radio, FR Coveralls, CSA approved gloves, CSA approved footwear, CSA approved hard hat, Harness.			
							<b>Eng:</b> Venting hose, Temperature gauges.			
		x	Explosive atmosphere	4	4	16	<b>Adm:</b> Confined space COP, Confined space entry and monitor ticket, CSA Z1006-16 Management of Work in Confined Spaces, Atmospheric testing, Monitor/tending worker, Gas Monitor.	3	2	6
Cleaning Tanks (Confined space)							<b>PPE:</b> SABA, Hearing protection, radio, FR Coveralls, CSA approved gloves, CSA approved footwear, CSA approved hard hat, Harness.			
							Eng: Venting hose, Temperature gauges.			
	x		Thermal (Heat) Stress	3	3	9	<b>Adm:</b> Confined space COP, Confined space entry and monitor ticket, CSA Z1006-16 Management of Work in Confined Spaces, Atmospheric testing, Monitor/tending worker, Gas Monitor.	2	1	2
							PPE: SABA			
							Eng: Venting hose, Temperature gauges.			
	x		Exposure to Toxic Vapours	4	3	12	<b>Adm:</b> Confined space COP, Confined space entry and monitor ticket, CSA Z1006-16 Management of Work in Confined Spaces, Atmospheric testing, Monitor/tending worker, Gas Monitor.	2	2	4
							PPE: SABA			
	х		Exposure to Solvents or Dust	4	3	12	Eng: Venting hose, Temperature gauges.	2	2	4



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					<b>Adm:</b> Confined space COP, Confined space entry and monitor ticket, CSA Z1006-16 Management of Work in Confined Spaces, Atmospheric testing, Monitor/tending worker, Gas Monitor.			
					<b>PPE:</b> SABA, Radio, FR Coveralls, CSA approved gloves, CSA approved footwear, CSA approved hard hat, Harness.			
					Eng: Seatbelt			
x	Vehicle accident causing Injury	3	4	12	<b>Adm:</b> Pre trip inspection, Journey Management Procedure, Safe Driving COP, TDG, Preventative maintenance program.	2	2	4
					PPE:			
					Eng: Winter tires, seatbelt, fog lights			
x	(Snow, blizzards, storms, limited visibility, bright	4	3	12	<b>Adm:</b> Pre trip inspection, TDG, Journey Management Procedure, Safe Driving COP.	2	2	4
					PPE: Eye protection			
					Eng: Seatbelt, deer whistle			
x Wildlife on highway	3	3	9	<b>Adm:</b> Pre trip inspection, Journey Management Procedure, Safe Driving COP.	2	2	4	
					PPE:			
					Eng: Winter tires, seatbelt			
x	Traffic Hazards on highway / on site	3	3	9	<b>Adm:</b> Pre trip inspection, Journey Management Procedure, TDG, Safe Driving COP.	2	1	2
					PPE:			
					Eng: Pressure censors, engine censors, emergency shut off.			
x	Equipment Malfunction causing injury	4	3	12	<b>Adm:</b> Competency assessments annually, Pre trip inspection, Journey Management Procedure, Safe Driving COP, TDG, Preventative maintenance program.	2	1	2
					PPE:			
					Eng: Park Brake, Wheel chocks, Emergency valves.			
x	Truck unintentionally rolling	3	3	9	Adm: SOP – Vacuum Truck Operation, TDG, Competency assessments annually.	2	1	2
					PPE: CSA approved footwear. CSA approved hardhat			
					Eng: Side steps / running boards			
x	Slip or fall when entering / exiting truck	3	3	9	<b>Adm:</b> New worker training program, SOP – Vacuum Truck Operation, Competency assessments annually, TDG, 3-point contact when entering / exiting truck.	2	2	4
					PPE: CSA approved footwear, CSA approved hardhat			
	x x x x x	x       Poor Weather Conditions (Snow, blizzards, storms, limited visibility, bright light)         x       Wildlife on highway         x       Wildlife on highway         x       Traffic Hazards on highway / on site         x       Equipment Malfunction causing injury         x       Truck unintentionally rolling	x       Poor Weather Conditions (Snow, blizzards, storms, limited visibility, bright light)       4         x       Wildlife on highway       3         x       Traffic Hazards on highway / on site       3         x       Equipment Malfunction causing injury       4         x       Truck unintentionally rolling       3	x       Poor Weather Conditions (Snow, blizzards, storms, limited visibility, bright light)       4       3         x       Wildlife on highway       3       3         x       Traffic Hazards on highway / on site       3       3         x       Equipment Malfunction causing injury       4       3         x       Truck unintentionally rolling       3       3	xPoor Weather Conditions (Snow, blizzards, storms, limited visibility, bright light)4312xWildlife on highway339xTraffic Hazards on highway / on site339xEquipment Malfunction causing injury4312xTruck unintentionally rolling339	x       Vehicle accident causing Injury       3       4       12       Atmospheric testing, Monitor/tending worker, Gas Monitor.         x       Vehicle accident causing Injury       3       4       12       Atmospheric testing, Monitor/tending worker, Gas Monitor.         x       Vehicle accident causing Injury       3       4       12       Atmospheric testing, Monitor/tending worker, Gas Monitor.         x       Vehicle accident causing Injury       3       4       12       Atmospheric testing, Monitor/tending worker, Gas Monitor.         x       Vehicle accident causing Injury       3       4       12       Atm: Pre trip Inspection, Journey Management Procedure, Safe Driving COP, TDG, Preventative maintenance program.         y       Poor Weather Conditions (Snow, bizzards, storms, limited visibility, bright light)       4       3       12       Adm: Pre trip Inspection, TDG, Journey Management Procedure, Safe Driving COP.         y       Wildlife on highway       3       3       9       Adm: Pre trip Inspection, Journey Management Procedure, Safe Driving COP.         x       Traffic Hazards on highway / on site       3       3       9       Eng: Seatbelt, deer whistle         x       Equipment Malfunction causing Injury       4       3       12       Eng: Pressure censors, engine censors, emergency shut off.         x       Traffic Hazards	x       Vehicle accident causing Injury       3       4       12       ticket, SCA 2100.51 Management of Work in Confined Spaces, Approved fotwes, CSA approved fotower, CSA approved hardhat       2         x       Traffic Hazards on highway / on site       3       3       9       2       2       2         x       Traffic Hazards on hi	x       Vehicle accident causing Injury       3       4       12       Adm:spheric testing, Monitor/Tending worker, Gas Monitor.         x       Vehicle accident causing Injury       3       4       12       Adm: Pre trip inspection, Journey Management Procedure, Safe Driving COP, TDG, Preventative maintenance program.       2       2         x       Vehicle accident causing Injury       3       4       12       Adm: Pre trip inspection, Journey Management Procedure, Safe Driving COP, TDG, Preventative maintenance program.       2       2         x       Poor Weather Conditions (Snow, bitzzards, storms, limited visibility, bright light)       4       3       12       Adm: Pre trip inspection, TDG, Journey Management Procedure, Safe Driving COP.       2       2       2         x       Wildlife on highway       3       3       9       Adm: Pre trip inspection, Journey Management Procedure, Safe Driving COP.       2       2       2         x       Traffic Hazards on highway / on site       3       3       9       Adm: Pre trip inspection, Journey Management Procedure, Safe Driving COP.       2       1         x       Equipment Malfunction causing injury       4       3       12       Adm: Pre trip inspection, Journey Management Procedure, TDG, Safe Driving COP.       2       1         x       Equipment Malfunction causing injury       4       3 </td



				_		<b>Eng:</b> Back up censor, back up camera <b>Adm:</b> SOP – Vacuum Truck Operation, spotters, Competency			
	X	Backing up – other equipment / objects on site	4	3	12	assessments annually	2	2	4
						PPE:			
						Eng: Back up censor, back up camera			
	x	Backing up – people on site	4	3	12	<b>Adm:</b> SOP – Vacuum Truck Operation, spotters, Safe Driving COP, Competency assessments annually	3	1	2
						PPE:			_
						Eng: Emergency Valves, Drip bucket			
	x	Leaks or spills from tank	4	3	9	<b>Adm:</b> SOP – Vacuum Truck Operation, Site Specific Hazard Assessment, Applicable SDS, TDG, PPE Policy, Emergency Response Plan, Work permit, Gas monitor.	2	2	4
						<b>PPE:</b> Neoprene Gloves, CSA approved eyewear, FR Coveralls, CSA approved footwear, Respirator, Chemical spill kit.			
						Eng: Flame Arrester, Grounding equipment			
Unloading / Loading tanks (Vacuum / Discharge)	x	Chemical interaction causing explosion	4	4	16	<b>Adm:</b> SOP – Vacuum Truck Operation, Site Specific Hazard Assessment, Applicable SDS, TDG, PPE Policy, Emergency Response Plan, Work permit, Gas monitor.	3	2	6
						<b>PPE:</b> Neoprene Gloves, CSA approved eyewear, FR Coveralls, CSA approved footwear, Respirator, Fire extinguisher.			
						Eng: Flame Arrester, Grounding equipment			
	x	Chemicals / materials igniting causing fire	4	3	12	<b>Adm:</b> SOP – Vacuum Truck Operation, Site Specific Hazard Assessment, Applicable SDS, TDG, PPE Policy, Emergency Response Plan, Work permit, Gas monitor.	2	2	4
						<b>PPE:</b> Neoprene Gloves, CSA approved eyewear, FR Coveralls, CSA approved footwear, Respirator, Fire extinguisher, Chemical spill kit.			
						Eng:			
	x	Worker sliding into sump	3	3	12	<b>Adm:</b> Offloading into Sumps Procedure, Safe Driving COP, Site Specific Hazard Assessment, Pre/Post trip inspection, Competency assessment annually, Operator Training.	2	2	4
Dumping Vac Truck into Sump						<b>PPE:</b> High visibility workwear, CSA approved hardhat, CSA approved footwear, CSA approved eyewear.			
	x	Slips, Trips, Falls due to uneven surfaces (sand, gravel, ice)	3	3	9	<b>Eng:</b> <b>Adm:</b> Offloading into Sumps Procedure, Site Specific Hazard Assessment, Competency assessment annually, Operator Training.	2	1	2



						<b>PPE:</b> High visibility workwear, CSA approved hardhat, CSA approved footwear, CSA approved eyewear.			
		Exposure to Asphyxiants/Carcinogens (Inhalation)	4	3	12	<b>Eng:</b> <b>Adm:</b> Applicable SDS, TDG, PPE Policy, Emergency Response Plan, COP Hydrogen Sulphide Environment, COP Chemical Flammables and Combustibles, H2S Alive Ticket, site specific hazard assessment, Gas Monitor.	3	2	6
Working with Chemicals	x	Exposure to Corrosives, Irritants, Carcinogens, Mutagens, Teratogens (Absorption)	4	3	12	hazard assessment, Gas Monitor. <b>PPE:</b> Neoprene Gloves, CSA approved eyewear/face shield,	2	2	4
Working near Hydrogen Sulphide "H2S" (Sour Site)	x	Exposure to H2S gas	4	3	12	Coveralls, CSA approved footwear. Eng: Adm: COP Hydrogen Sulphide Environment, COP Chemical Flammables and Combustibles, Emergency Response Plan, H2S Alive Ticket, Work site permit review, site specific hazard assessment, tailgate meeting attendance, site orientation, Gas Monitor, signage. PPE: SCBA, Respiratory mask.	3	2	6
Climbing on Tanks		x Slips or Falls from Height	3	3	9	Eng: Adm: Fall Protection ticket, Competency assessment annually, Pre trip/Post trip inspection, SOP – Vacuum Truck Operation. PPE: CSA Approved footwear, Fall Protection System	2	1	2
		x Strains or Sprains from awkward / repetitive motion	3	3	9	Eng: Adm: COP – Ergonomics, SOP – Vacuum Truck Operation. PPE:	2	1	2
		x Loss of communication	3	3	9	Eng: Adm: Journey Management Procedure, SWP – Working Alone. PPE: Cellphone, Two-way radio.	2	2	4
Working Alone		x Injury while alone	3	3	9	<b>Eng:</b> <b>Adm:</b> Journey Management Procedure, SWP – Working Alone, Vehicle First Aid Kit, Cellphone, Two-way radio. <b>PPE:</b>	2	2	4



### **Risk Matrix**

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			Severity		
		1 - Insignificant	2 - Minor	3 - Major	4 - Severe
Probability	4 - Almost Certain	Medium 4	High 8	Extreme 12	Extreme 16
roba	3 - Likely	Medium 3	Medium 6	High 9	Extreme 12
٩	2 - Unlikely	Low 2	Medium 4	Medium 6	High 8
	1 - Rare	Low 1	Low 2	Medium 3	Medium 4

**Probability** pertains to the extent of how likely it is for the risk to occur.

The 4 risk rating levels for this component are:

- 1. Rare unlikely to happen or has never happened.
- 2. **Unlikely** has the possibility to happen or has happened at least once.
- 3. Likely almost sure to happen or has happened multiple times.
- 4. Almost certain sure to happen or has happened frequently.

Severity is to determine the level of effects that the hazard could cause.

The 4 risk rating levels for this component are:

- 1. Insignificant can cause injuries/illnesses requiring first aid or negligible property damage.
- 2. Minor can cause moderate injuries/illnesses requiring medical aid or moderate property damage.
- 3. **Major** can cause irreversible injuries/illnesses requiring long term aid or serious property damage.
- 4. Severe can result in a fatality or irreversible property damage.

#### **Overall Risk Rating**

#### Severity x Probability = Overall Risk Rating

**Low** - no further action needed; proper control measures are in place.

Medium – proceed with caution and monitor at regular intervals.

High – must be reviewed and reassessed prior to work proceeding.

Extreme - work must be stopped until adequate controls have reduced hazard to an acceptable level.

## FORMAL HAZARD ASSESSMENT REVIEW SIGNOFF

FORMAL HAZARD ASSESSMENT:	
DEPARTMENT:	
DATE OF REVIEW:	

**Disclosure:** by signing this formal hazard assessment review record I hereby acknowledge that I have participated in the review of this hazard assessment and understand the tasks, hazards, and controls as they written. I agree that I participated in the review of the hazard assessment and understand the engineering, administrative and personal protective equipment that I must use to protect myself from conducting tasks associated with this hazard assessment.

ATTENDEES										
PRINT NAME	POSITION	SIGNATURE								