

# FORMAL HAZARD ASSESSMENT

| TITLE: Horizontal Directional Drilling                    |        |        | FH   | A #:          | 00               | 6                   |  |   |          |                 |                     |
|---|--------|--------|--|---------------|------------------|---------------------|--|---|----------|-----------------|---------------------|
| Positions Considered:                                     |        |        | Assessment Team:   | Date Created: | March 18, 2022   |                     |  |   |          |                 |                     |
| Field Supervisor  |        |        | Arnold Ferguson  |               |                  |                     | Revision #:  |   |          |                 |                     |
| Heavy Equipment Operator<br>Directional Driller & Locator |        |        | Frank Dean<br>Robert Wallen  |               |                  |                     | Last Revision Date:  |   |          |                 |                     |
|   |        |        |  |               | aw Ris<br>Rating |                     |  |   |          | idual<br>Rating |                     |
| Task  | Health | Safety | Hazards Associated with Task<br>Identify hazards (as applicable) presented by;<br>operations, equipment, vehicles, materials,<br>products, working conditions and environment. | Severity      | Probability      | Overall Risk Rating |  | <b>trols</b><br>rarchy of Controls.                           | Severity | Probability     | Overall Risk Rating |
|   |        | x      | Wildlife on Road Causing Collision   | 3             | 3                | 9                   | <b>Eng:</b> Truck headlights and high<br><b>Adm:</b> Defensive Driving training<br>Alone COP, Wildlife Awareness<br><b>PPE:</b> Seatbelt. Equipment in Ve              | , Safe Driving COP <i>,</i> Working<br>Training, Signage, ERP | 3        | 2               | 6                   |
| Driving   | x      |        | Fatigue / Exhaustion Causing Collision   | 3             | 3                | 9                   | Eng:<br>Adm: Adequate Amounts of Res<br>When Needed, Job Rotation, Co<br>Worker Competency Program.<br>PPE: Seatbelt. Equipment in Ve                                  | ommunication Procedures.                                      | 3        | 2               | 6                   |
| Driving   |        | x      | Backing Up in Congested Areas Causing Vehicle<br>Damage  | 2             | 2                | 4                   | <b>Eng:</b> Backup Camera and Alarn<br><b>Adm:</b> Safe Driving Practices, Us<br>Procedures. Worker Competenc<br>Orientation.<br><b>PPE:</b> Seatbelt. Equipment in Ve | se of a Spotter, Communication<br>sy Program. New Worker      | 2        | 1               | 2                   |
|   |        | x      | Extreme Weather Conditions   | 3             | 3                | 9                   | <b>Eng:</b> Winter Tires<br><b>Adm:</b> Journey Management Pla<br>Worker Orientation, ERP, Work-<br>Procedures. Vehicle Headlights                                     | Rest Cycles, Communication                                    | 3        | 2               | 6                   |



|                        |   |   |   |   |   |    | <b>PPE:</b> Winter Gear/ Equipment in Vehicle for Emergencies/<br>Vehicle Breakdowns, Emergency Blanket, Gloves   |   |   |   |
|------------------------|---|---|---|---|---|----|---|---|---|---|
|                        |   | x | Equipment Damage                                  | 2 | 3 | 6  | <ul> <li>Eng:</li> <li>Adm: Journey Management Plan, Pre-Use Inspections, New Worker Orientation, ERP, Work-Rest Cycles, Communication Procedures. Safe lifting procedures. Two-man</li> <li>PPE: Head Protection, Fire-Resistant Clothing with High Visibility Stripes, Safety Eyewear, Protective Footwear, Hand Protection / Cut Resistance as Necessary to the task</li> </ul>  | 2 | 2 | 4 |
| Transporting Equipment |   | x | Unsecure / Failing Material Causing Worker Injury | 3 | 4 | 12 | <ul> <li>Eng: Clamps, Secure Tie-Downs, Back-Up Alarms</li> <li>Adm: Training, Cargo Securement Requirements, Signage, SWP, Housekeeping, Pre-Use Inspections, New Worker</li> <li>Orientation, ERP, Safe Manual Lifting/Carrying Techniques, Temporary Blockades to Prevent Worker Crossing, Tiedown Requirements. No Work Zones.</li> <li>PPE: Head Protection, Fire-Resistant Clothing with High Visibility Stripes, Safety Eyewear, Protective Footwear, Hand Protection / Cut Resistance as Necessary to the task</li> </ul> | 3 | 2 | 6 |
|                        |   | x | Striking Overhead Utilities                       | 4 | 4 | 16 | <ul> <li>Eng:</li> <li>Adm: Signage, SWP, Pre-Job Meeting, Housekeeping, Pre-Use Inspections, New Worker Orientation, Limits of Approach for Electricity, ERP, Use of a Spotter</li> <li>PPE: Head Protection, Fire-Resistant Clothing with High Visibility Stripes, Safety Eyewear, Hearing Protection (As the Hazard Dictates), Protective Footwear, Hand Protection / Cut Resistance as Necessary to the task</li> </ul>   | 3 | 2 | 6 |
|                        |   | x | Obstacles / Hazards on Road                       | 4 | 2 | 8  | <b>Eng:</b> Vehicle High Beams/Headlights<br><b>Adm:</b> Driver Awareness Training, Journey Management Plan,<br>Emergency Preparedness plans, Drive Defensively, Safe Driving<br>COP, Motor Vehicle Act, Preventative Maintenance Program,<br>Pre-Trip Inspections<br><b>PPE:</b>   | 2 | 2 | 4 |
| Setting Up Drill Rig   |   | x | Improper installation                             | 3 | 3 | 9  | Eng:<br>Adm: Pre-Use Inspections, Worker Competency Program/<br>Training Program, On-the-job training<br>PPE:   | 2 | 1 | 2 |
|                        | X |   | Heavy Manual Lifting Causing Injury               | 3 | 3 | 9  | Eng: Motorized lifting equipment. Dolly.  | 2 | 2 | 4 |



|  |   |  |   |   |    | <ul> <li>Adm: Ergonomics Training, Signage, SWP, Safety Program,<br/>Housekeeping, Pre-Use Inspections, New Worker Orientation,<br/>ERP</li> <li>PPE: Safety Hard Hats, Fire-Resistant Clothing with High<br/>Visibility Stripes, Safety Eyewear, Hand Protection / Rubber<br/>Insulating Gloves and Properly Sized Leather Protectors,<br/>Electric Safety Mat and Sleeves, Steel-Toed Boots</li> </ul>                           |   |   |   |
|--|---|--|---|---|----|--|---|---|---|
|  | x | Body Part Contracting Pinch Point        | 4 | 2 | 8  | <ul> <li>Eng:</li> <li>Adm: SWP, Housekeeping, Pre-Use Inspections, New Worker Orientation, ERP</li> <li>PPE: Head Protection, Fire-Resistant Clothing with High Visibility Stripes, Safety Eyewear, Hearing Protection (As the Hazard Dictates), Protective Footwear, Hand Protection / Cut Resistance as Necessary to the task</li> </ul>  | 2 | 2 | 4 |
|  | x | Dust (Inhalation)                        | 4 | 2 | 8  | Eng:<br>Adm: Monitor weather conditions/high wind, Windsock, Job<br>Rotation, SWP, Housekeeping, Pre-Use Inspections, New<br>Worker Orientation<br>PPE: Head Protection, Safety Eyewear, Hand Protection / Cut<br>Resistance as Necessary to the task, N-95 Mask or Full-Face<br>Mask  | 2 | 2 | 4 |
|  | x | Obstacles in Ground / Unmarked Utilities | 4 | 3 | 12 | Eng:<br>Adm: Ensure underground utilities are marked prior to eery job.<br>Worker Competency Program/ Training Program, On-the-job<br>training.<br>PPE:  | 3 | 2 | 6 |
| Pushing drill string into ground –<br>attach drill head and penetrate ground | x | Equipment Failure                        | 3 | 3 | 9  | <ul> <li>Eng:</li> <li>Adm: Regular Maintenance on Tools and Equipment, Pre-Use Inspection, Worker Competency Program/ Training Program</li> <li>PPE: Head Protection, Safety Eyewear, Hand Protection / Cut Resistance as Necessary to the task</li> </ul>  | 3 | 2 | 6 |
|  | x | Excessive Noise                          | 3 | 2 | 6  | <ul> <li>Eng:</li> <li>Adm: Regular Maintenance on Tools and Equipment. Work<br/>Rotation/ Rest Cycle. SWP. Noise exposure limits.</li> <li>PPE: Wear approved safety ear plugs or muffs when operating<br/>tools or working close, Head Protection, Fire-Resistant Clothing<br/>with High Visibility Stripes, Safety Eyewear, Protective Footwear,<br/>Hand Protection / Cut Resistant Gloves as Necessary to the task</li> </ul> | 2 | 1 | 2 |



|           | x |   | Repetitive Movements on Powered Equipment,<br>Causing Injury to Workers | 4 | 2 | 8  | <ul> <li>Eng:</li> <li>Adm: Ergonomics Training Program. Equipment Fit Testing.<br/>Work Rotation/ Rest Cycle.</li> <li>PPE: Head Protection, Fire-Resistant Clothing with High<br/>Visibility Stripes, Safety Eyewear, Protective Footwear, Hand<br/>Protection / Cut Resistance as Necessary to the task.</li> </ul>   | 2 | 2 | 4 |
|-----------|---|---|---|---|---|----|--|---|---|---|
|           |   | x | Insecure Set-up   | 3 | 3 | 9  | <ul> <li>Eng:</li> <li>Adm: New Worker Orientation. Competency Program. Work<br/>Rotation/ Rest Cycle. SWP. Pre-Job Meeting. Communication<br/>Procedures.</li> <li>PPE: Head Protection, Fire-Resistant Clothing with High<br/>Visibility Stripes, Safety Eyewear, Protective Footwear, Hand<br/>Protection / Cut Resistance as Necessary to the task</li> </ul>  | 4 | 2 | 4 |
|           |   | x | Excessive Speed   | 3 | 3 | 9  | <ul> <li>Eng:</li> <li>Adm: New Worker Orientation. Competency Program. Work<br/>Rotation/ Rest Cycle. SWP. Pre-Job Meeting. Use of a Spotter.<br/>Communication Procedures</li> <li>PPE: Equipment seat belt. Head Protection. Safety Eyewear.<br/>Protective Footwear.</li> </ul>  | 3 | 2 | 6 |
| Reaming   |   | x | Struck By / Caught by Mechanical Moving Parts                           | 3 | 3 | O) | <ul> <li>Eng:</li> <li>Adm: New Worker Orientation. Exclusion zones on the job site.<br/>SWP. Use of a spotter. Communication Procedures.</li> <li>PPE: Head Protection, Fire-Resistant Clothing with High<br/>Visibility Stripes, Safety Eyewear, Protective Footwear, Hand<br/>Protection / Cut Resistance as Necessary to the task.</li> </ul>  | 3 | 2 | 6 |
|           |   | x | Fire And Explosion from Damaging Electric and<br>Gas Lines              | 4 | 3 | 12 | <ul> <li>Eng:</li> <li>Adm: H2S COP, H2S Alive Training, H2S Monitor, Wind Sock, Signage, SWP, Safety Program, Pre-Job Meeting, Housekeeping, Pre-Use Inspections, New Worker Orientation, ERP, Use of a Spotter.</li> <li>PPE: Head Protection, Fire-Resistant Clothing with High Visibility Stripes, Safety Eyewear, Protective Footwear, Hand Protection / Cut Resistance as Necessary to the task</li> </ul> | 3 | 2 | 6 |
| Pull Back | x |   | Force / Pressure  | 3 | 3 | 9  | Eng:<br>Adm: Competency/Training Program, SWP, Avoid Prolonged or<br>Excessive Grasping of Tools, Work/Rest Cycle<br>PPE: Safety Hard Hats, Fire-Resistant Clothing with High<br>Visibility Stripes, Safety Eyewear, Hand Protection / Rubber  | 3 | 2 | 6 |



|  |   |   |   |   |   | Insulating Gloves and Properly Sized Leather Protectors,<br>Electric Sleeves.   |   |   |   |
|--|---|---|---|---|---|---|---|---|---|
|  |   | X Worker Injury due to Slip / Trip / Fall                     | 2 | 3 | 6 | <ul> <li>Eng:</li> <li>Adm: Aware of Ground Conditions, Signage, SWP,<br/>Housekeeping, Pre-Use Inspections, New Worker Orientation,<br/>ERP.</li> <li>PPE: Safety Hard Hats, Fire-Resistant Clothing with High<br/>Visibility Stripes, Safety Eyewear, Hand Protection / Rubber<br/>Insulating Gloves and Properly Sized Leather Protectors,<br/>Electric Safety Mat and Sleeves, Steel-Toed Boots</li> </ul>  | 2 | 1 | 2 |
|  |   | X Lack of Communication                                       | 4 | 2 | 8 | <b>Eng:</b><br><b>Adm:</b> Communication Procedures, Journey Management<br>Program, Pre-Job Meeting, New Worker Orientation, Establish<br>exclusion zones. Personnel on the ground should keep away<br>from the work area unless they are needed.<br><b>PPE:</b>  | 3 | 1 | 3 |
|  | x | Awkward Posture/Body Position or Hold                         | 3 | 2 | 6 | <b>Eng:</b><br><b>Adm:</b> Ergonomics Training, SWP, Pre-Use Inspections, New<br>Worker Orientation. On-the-Job Training.<br><b>PPE:</b>  | 2 | 2 | 4 |
| Disassembly  | x | Heavy Manual Lifting Causing Injury                           | 2 | 4 | 8 | <b>Eng:</b><br><b>Adm:</b> Ergonomics Training, Signage, SWP, Safety Program,<br>Housekeeping, Pre-Use Inspections, New Worker Orientation,<br>ERP.<br><b>PPE:</b>  | 3 | 1 | 3 |
| Exposure to Other Affected Parties on the Worksite |   | X Potential Violence and Harassment                           | 4 | 2 | 8 | <b>Eng:</b><br><b>Adm:</b> Violence and Harassment Plan. Communication<br>Procedures. ERP.<br><b>PPE:</b>   | 2 | 2 | 4 |
| Returning Equipment to Shop                        |   | X Unsecure Loading of Equipment on Trailer,<br>Causing Damage | 3 | 3 | 9 | <ul> <li>Eng: Clamps, Load Straps, Secondary Securement</li> <li>Adm: Training, Cargo Securement Requirements, Signage,<br/>SWP, Housekeeping, Pre-Use Inspections, New Worker</li> <li>Orientation, ERP, Safe Manual Lifting/Carrying Techniques,<br/>Temporary Blockades to Prevent Worker Crossing</li> <li>PPE: Head Protection, Fire-Resistant Clothing with High<br/>Visibility Stripes, Safety Eyewear, Hearing Protection (As the<br/>Hazard Dictates), Protective Footwear, Hand Protection / Cut</li> </ul> | 2 | 2 | 4 |



|  |   |   |    | Resistance or Medical Examination Gloves as Necessary to the task   |   |   |   |
|--|---|---|----|---|---|---|---|
| X Unsecure Loading of Equipment on Trailer,<br>Causing Injury to Workers | 4 | 3 | 12 | <ul> <li>Eng: Clamps, Load Straps, Secondary Securement</li> <li>Adm: Training, Cargo Securement Requirements, Signage,<br/>SWP, Housekeeping, Pre-Use Inspections, New Worker</li> <li>Orientation, ERP, Safe Manual Lifting/Carrying Techniques,<br/>Temporary Blockades to Prevent Worker Crossing</li> <li>PPE: Head Protection, Fire-Resistant Clothing with High<br/>Visibility Stripes, Safety Eyewear, Hearing Protection (As the<br/>Hazard Dictates), Protective Footwear, Hand Protection / Cut<br/>Resistance or Medical Examination Gloves as Necessary to the<br/>task</li> </ul> | 3 | 2 | 6 |



### **Risk Matrix**

|             |                    |                   | Severity  |            |            |
|-------------|--------------------|-------------------|-----------|------------|------------|
|             |                    | 1 - Insignificant | 2 - Minor | 3 - Major  | 4 - Severe |
| ity         | 4 - Almost Certain | Medium 4          | High 8    | Extreme 12 | Extreme 16 |
| Probability | 3 - Likely         | Medium 3          | Medium 6  | High 9     | Extreme 12 |
| Prot        | 2 - Unlikely       | Low 2             | Medium 4  | Medium 6   | High 8     |
|             | 1 - Rare           | Low 1             | Low 2     | Medium 3   | Medium 4   |

**Probability** pertains to the extent of how likely it is for the risk to occur.

The 4 risk rating levels for this component are:

- 1. **Rare** unlikely to happen or has never happened.
- 2. Unlikely has the possibility to happen or has happened at least once.
- 3. Likely almost sure to happen or has happened multiple times.
- 4. Almost certain sure to happen or has happened frequently.

Severity is to determine the level of effects that the hazard could cause.

The 4 risk rating levels for this component are:

- 1. Insignificant can cause injuries/illnesses requiring first aid or negligible property damage.
- 2. Minor can cause moderate injuries/illnesses requiring medical aid or moderate property damage.
- 3. Major can cause irreversible injuries/illnesses requiring long term aid or serious property damage.
- 4. Severe can result in a fatality or irreversible property damage.

#### **Overall Risk Rating**

#### Severity x Probability = Overall Risk Rating

Low - no further action needed; proper control measures are in place.

Medium – proceed with caution and monitor at regular intervals.

High - must be reviewed and reassessed prior to work proceeding.

Extreme - work must be stopped until adequate controls have reduced hazard to an acceptable level.

## FORMAL HAZARD ASSESSMENT REVIEW SIGNOFF

| FORMAL HAZARD ASSESSMENT: |  |
|---------------------------|--|
| DEPARTMENT:               |  |
| DATE OF REVIEW:           |  |

**Disclosure:** by signing this formal hazard assessment review record I hereby acknowledge that I have participated in the review of this hazard assessment and understand the tasks, hazards, and controls as they written. I agree that I participated in the review of the hazard assessment and understand the engineering, administrative and personal protective equipment that I must use to protect myself from conducting tasks associated with this hazard assessment.

| ATTENDEES  |          |           |  |  |  |  |  |  |  |  |
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| PRINT NAME | POSITION | SIGNATURE |  |  |  |  |  |  |  |  |
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