

Energy Safety Canada is the national safety association for the oil and gas industry. We develop and support common industry safety standards, deliver effective learning systems, share data analysis and safety expertise with workers and employers, and advocate for worker health and safety. Our goal is the same as industry's – zero injuries, zero incidents.

Share and Collaborate / Energy Safety Canada works collaboratively with organizations to develop Safety Alerts that improve hazard awareness and injury prevention. Canada's leading oil and gas industry trade associations support the sharing of information to help companies of all sizes improve safe work performance.

Disclaimer / This document is intended to be flexible in application and provide guidance to users rather than act as a prescriptive solution. Recognizing that one solution is not appropriate for all users and situations, it presents accepted guidance that generally apply to all situations.

While Energy Safety Canada believes that the information contained herein is reliable under the conditions and subject to the limitations set out, Energy Safety Canada does not guarantee its accuracy. The use of this document or any information contained will be at the user's sole risk, regardless of any fault or negligence of Energy Safety Canada and the submitting organization.

Copyright/Right to Reproduce / Copyright for this document is held by Energy Safety Canada, 2019. All rights reserved. Energy Safety Canada encourages the copying, reproduction and distribution of this document to promote health and safety in the workplace, provided that Energy Safety Canada is acknowledged. However, no part of this publication may be copied, reproduced or distributed for profit or other commercial enterprise, nor may any part be incorporated into any other publication, without written permission of Energy Safety Canada.

Avoid the hazard of not knowing.

See a full list of subscription options at <u>EnergySafetyCanada.com</u>



WORKER FATALITY DURING SNUBBING ACTIVITY

This safety alert comes from an incident that resulted in a fatality. It occurred in the United States and, although we have different regulations covering snubbing equipment, we conduct comparable activities in Western Canada. Snubbing units are used for fishing, milling, drilling, side tracking or any task needed to remove bridge plugs, cement or deepen wells while the well remains live.

Snubbing is a high hazard activity and this safety alert is an opportunity to discuss similar hazards in Canadian operations with your workforce.

DESCRIPTION:

A worker was running diagnostics, but the equipment was not locked out. The worker was struck and killed when the equipment fell from a suspended position.



TYPICAL SET-UP OF A WORK PLATFORM ON A SNUBBING RIG. THE WORKER WAS STANDING IN FRONT OF THE CONTROL PANELWHEN THE INCIDENT OCCURRED.





CAUSE:

- Controls were not locked out.
- Jack and tubing were not secured by moving into downward position.
- The well was not secured when performing diagnostics.
- No hazard assessment was conducted before performing diagnostics.

CONTRIBUTING FACTORS:

The traveling assembly fell without an energized hydraulic power unit when trapped pressure in the lift pilot line released. The self-contained hydraulic control system— Hydraulic Work Over (HWO) unit ceased keeping pressure against the jack, causing the jack cylinder to drop suddenly.

The company confirmed, through thorough testing, that it was possible for the worker-operated pilot valve to unintentionally move due to the traveling assembly's own weight. In this case, the equipment fell, striking the worker standing beneath it.

CORRECTIVE ACTIONS:

» The manufacturer installed a counterbalance valve as close to the workeroperated pilot valve as possible to prevent unintentional equipment movement. The counterbalance valve activates even when there is catastrophic hydraulic failure.

ADDITIONAL RESOURCE: DACC IRP #15 – Snubbing Operations

Lockout Equipment (Section 15.3.1.7)

- A lockout system shall be in place to prevent equipment failure where there is potential for workers to be injured while they are inside the range of motion of that equipment.
- Snubbing unit components that shall have lockouts include, but are not limited to, the following:
 - » Power Tongs
 - » Slip Controls
 - » Snubbing BOP Controls
 - » Jack Control

» Annular

Engineering and Design Specifications (Section 15.3.3)

• All snubbing equipment in use must be certified by a certified professional engineer using the appropriate and applicable standards from the following:

Page 2

- » American National Standards Institute (ANSI)
- » American Petroleum Institute (API)
- » American Society of Mechanical Engineers (ASME)
- » Canadian Standards Association (CSA)