

# ARE YOU IN THE "LINE OF FIRE?"

Hand Injury Prevention Activity Package



SETTING THE STANDARD IN OIL AND GAS SAFETY

ENERGY  
SAFETY  
CANADA



## HAND CRUSH – ARE YOU IN THE “LINE OF FIRE?” INJURY REDUCTION CAMPAIGN

You are in the line of fire when you are at risk of coming into contact with a force your body cannot endure.

Pressure release awareness is:



### Stored Energy

Contact with stored energy  
Includes pressure releases



### Striking Hazards

Struck by or striking against an object  
Includes dropped objects



### Crushing Hazards

Caught in, on or between an object  
Includes hand injuries



## CRUSHING HAZARDS

### What is a Crushing Hazard?

- Crushing hazards that cause injuries when body parts get caught in, on or between objects. These hazards are also referred to as “pinch points”.
- The physical forces applied to a body part caught in a pinch point can cause injuries ranging from bruises and cuts to amputated body parts and even death.

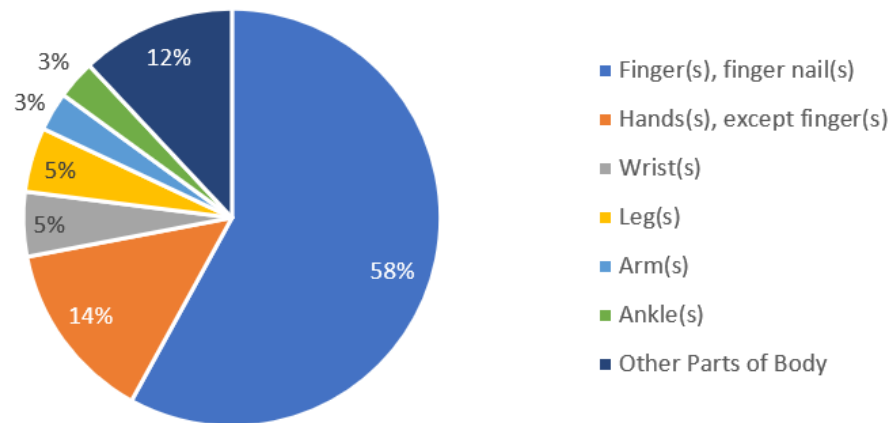




## NOT LIFE-ENDING, BUT COSTLY

In the last five years within the Oil and Gas WCB Funding Codes, crushing injuries cost over \$14 million in claim costs. Over 77% of these costs involved finger, hand and wrist injuries, predominately when working with building materials, equipment and hand tools.

Sum of Claim Cost



WCB Data (2014-2018, Oil and Gas Funding Codes, Western Provinces)



## HOW CAN WE PREVENT HAND CRUSHING INJURIES?

Primary defenses include:

- Completing a field level hazard assessment (FLHA).
- Properly planning each task.
- Checking material/equipment for rough or sharp edges before handling.
- Ensuring moving machinery is guarded.
- Maintaining an effective barrier between hands and hazards by using tools or other aids.
- Good housekeeping.

Gloves:

- Gloves are considered a secondary defense. If something is missed during the primary hazard assessment, a pair of gloves may protect your hand from injury.
- Choose the right glove for the right situation and never rely solely on gloves for protection.
- In some situations, gloves may create additional hazards through entanglement or creating a catch point.



## CRUSHING HAZARDS

### How can you protect yourself?

- Look for possible pinch points before you start a task.
- Plan your actions and determine the necessary steps to work safely.
- Give your work your full attention, most accidents occur when workers are distracted.
- Read and follow warning signs posted on equipment.
- Never reach into a moving machine.
  - Properly maintain and use guarding provided with your equipment; they act as a barrier between the moving parts and your body.
  - Do not reach around, under or through a guard and always report missing or broken barriers to your supervisor.





## HAND POSITION

One of the most effective means of hand protection is good hand positioning.

- Identify hazards before starting work.
- Identify and discuss safe hand placement zones.
- Keep hands clear of moving machinery or tools.
- Avoid contact injuries - chemical, electrical, thermal.
- Do not put hands or fingers where you cannot see them.
- Be aware of pinch points and avoid sharp or jagged edges.
- Do not put fingers between flanges or through bolt holes.



## HAND POSITION

The best safety device for your hands is your mind. By being alert and aware you can avoid poor hand positioning. Other ways of staying protected include:

- Follow related safe work practices and procedures.
- Wear gloves as part of your base protection.
- Look for opportunities to wear gloves, instead of excuses for not wearing them.
- Wear gloves and act as if your hands are actually unprotected.
- Remove rings and other jewelry while working.
- Remove or replace gloves when they become contaminated.
- Replace worn or torn gloves.





## RETHINK HAND RISKS

The next time you decide to grab materials or a tool or put your hand in between equipment or materials ask yourself this. . . .

Would you think differently if



it was a child's hand?

If yes, then your hand shouldn't be there!



## HAND PROTECTION SELECTION

No single glove provides protection against all hazards. The following factors should be considered when selecting gloves:

### Hazards Present:

- Chemical
- Biological
- Physical
- Mechanical

### Task:

- Dexterity requirements
- Cuff length
- Grip requirements and working conditions (e.g. oil or wet conditions)
- Abrasion, puncture, tear, and cut resistance requirements

### Workplace Conditions:

- Temperature
- Wet work
- Repetitive motions



## TYPES OF GLOVES

Gloves have been grouped into categories consistent with the ANSI / ISEA and EN Standards\*:

- General protection
- Mechanical protection
- Heat and flame protection
- Anti-vibration
- Chemical resistance

Contact your local EH&S for support with:

- Gloves currently approved for use at site.
- Selection of gloves for a specific task.
- Site PPE approval process (where applicable).

\*American National Standards Institute (ANSI); International Safety Equipment Association and (ISEA) and European Standards (EN)



## GENERAL PURPOSE GLOVES

### Example of a General-Purpose Glove (sewn driver gloves)

#### Description:

- Grain cowhide offers superb protection against abrasion but no protection against cuts.
- Out-sewn for reduced rubbing and chafing.
- Backs are elasticized, while leather conforms to the hand, for the best in comfort.
- Leather is inherently flame resistant.

#### Potential Applications:

- Materials handling
- Construction
- General maintenance





## MECHANICAL PROTECTION

Gloves provide protection against physical and mechanical aggressions caused by abrasion, blade cut, punctures, and tearing.

### Mechanical Protection - Glove Classification

Hazard	Standard	Rating
(Blade) Cut Resistance	ANSI / ISEA 105	0 to 5
	EN 388	0 to 4
Tear Resistance	ANSI / ISEA 105	N / A
	EN 388	0 to 5
Puncture Resistance	ANSI / ISEA 105	0 to 5
	EN 388	0 to 5
Abrasion Resistance	ANSI / ISEA 105	0 to 6
	EN 388	0 to 4



## MECHANICAL PROTECTION

### Example of a Mechanical Protection Glove

Specially created to deliver the right balance of mechanical protection, performance, ergonomic handling and comfort for medium-duty jobs.

#### Description:

- Made with DuPont™ Kevlar Stretch Armor®.
- Nitrile foam coating to enhance grip in light oil conditions.
- Knitwrist cuff - snug fit to prevent dirt from getting inside the glove.

#### ANSI / ISEA 105:

- Abrasion Resistance - 3
- Cut Resistance - 4

#### Potential Applications:

- Forming, machining and bending of sharp parts.
- Handling utility knives.
- Handling smooth, slippery or sharp-edged materials.

#### EN 388:

- Abrasion Resistance - 3
- Blade Cut Resistance - 4
- Tear Resistance - 4
- Puncture Resistance - 1





## MECHANICAL PROTECTION

### Example of a Mechanical Protection Glove

#### Description:

- Dual density thermal plastic rubber (TPR) disperses forceful impact to the knuckles and metacarpals.
- Pinch point protection to the tip of each finger.
- Foam insert absorbs and disperses impact to the top of the hand.
- PVC bonded dots disperse liquids, enhance grip, and reduce abrasion to the entire palm.
- Slip-on cuff and stretch neoprene wrist panels create an unrestrictive fit.

#### Potential Applications:

- Heavy equipment maintenance
- Machinery maintenance
- Carpentry/scaffolding
- Equipment assembly.
- Pipe installation and repair



#### EN 388:

- Abrasion Resistance - 4
- Blade Cut Resistance - 1
- Tear Resistance - 4
- Puncture Resistance - 2



## WHY DO HAND INJURIES CONTINUE TO OCCUR?

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Understand the context of why incidents occur at your work site. Discuss the following within the group:

- Why and under what conditions do crushing injuries to hands and fingers occur?
- Where or during what task is it difficult to protect your hands and fingers from injury?
- Have we established safe hand-placement zones?
- How can work be done differently to obtain a better outcome?



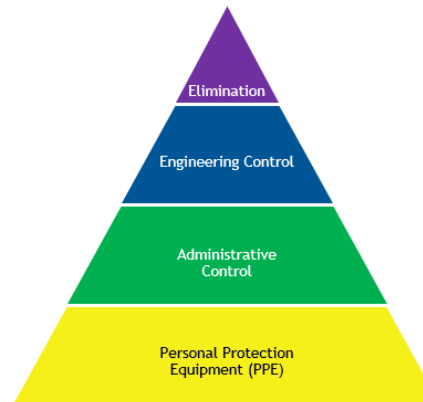


## WHAT CAN EACH OF US DO?

- Rethink hand positioning and ensure your mind is on task.
- Wear gloves as a secondary defense to reduce the severity of an injury.

# REMEMBER

Follow the hierarchy of controls...



to prevent crushing injuries

Let's work together and reduce crushing hand injuries.