



The Safety Association for Canada's
Upstream Oil and Gas Industry

Silica Dust: Drilling

It will take your breath away



Enform's Exposure Control Plan (ECP)



Outline

- What is silica?
- Why should I care?
- Exposure risk
- Exposure control
- Enform's approach
- Questions?



What is silica

- Silica is naturally occurring and can be found everywhere (SiO_2)
- Silica can be crystalline (quartz) or non-crystalline (amorphous)
- Crystalline silica can be found in:
 - Rock
 - Sand
 - Products like cement, etc.



Photo: Wikipedia, http://upload.wikimedia.org/wikipedia/commons/1/14/Quartz%2C_Tibet.jpg

Why should I care?

- Silica is a hazard (primarily chronic) when it is breathed deep into the lungs (respirable)
- Silica causes the following illnesses:
 - Silicosis - lung scar tissue
 - Lung cancer
 - Bronchitis
 - Kidney disease
- Irreversible and progressive
[silica-win.wmv](#)



Exposure risk

- Silica's OEL
 - 8-hour TWA
 - What does that mean?
 - 2X lower than lead (0.05 mg/m^3)
 - 400X lower than nuisance dust (10 mg/m^3)
- **If it's silica and it's visible, overexposure is just a matter of time!**



Drilling - Exposure Sources

- Handling and adding drilling mud dry-product additives
 - Barites, Graphite, etc...
 - If it's naturally sourced, be suspicious
- Cement In-loading
 - Portland cement verses additives
- Cuttings Dryers
 - Most of cuttings are rock = silica
- Shaker Mist
 - Rock dust and fluid additives



Photo: Eelgin Industries



Controls - Engineering

- The answer to many silica exposures is engineering and administrative controls
 - This does not have to be expensive/difficult
 - Wet materials
 - Distance/time etc.
- Look for opportunities to make a difference!
 - Take some action (action = caring)



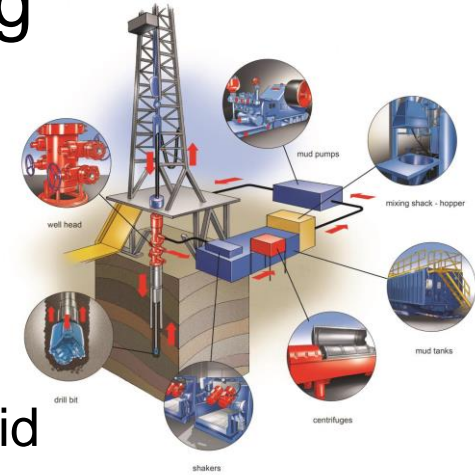
Controls - PPE

- Different dust levels = different protection levels
 - Respirator protection factors
 - Half-face - 10
 - Full-face - 50 and 100
 - PAPR or Supply Air - 1,000
 - Why? Leakage, where the respirator meets the face
 - Coveralls



So what do I need to do?

- Drilling - Dry-Product Additive Handling
 - Use engineering ventilation controls
 - Direct exhaust ventilation into mud tanks
 - Add product slowly – max 1 bag/minute
 - Reduces dust generation (energy)
 - Ensures complete incorporation into drilling fluid
 - Wear a respirator with P100 filters
 - Keep your distance from cement in-loading and use a dust capture bag on exhaust
 - Follow Invert exposure control plan



Enform's Approach

- Silica ECP template
 - Modular approach
- Guidance Sheets
 - Sources
 - Controls
 - Hazard Assessment



EXPOSURE HAZARD ASSESSMENT – HYDRAULIC FRACTURING

The list of work site situations is not exhaustive; some tasks, such as equipment maintenance, are likely needed. Review the tables and look for the work site situations that are applicable to your work site. Implement the associated controls. For Tier 1 or higher work situations, evaluate how often the work situation occurs and conduct regular exposure measurements to ensure controls are working. If the work situation occurs 30 or more days in a calendar year, implement periodic health surveillance.

Tier 0 – No respiratory protection required
(Includes standard controls such as signs and training on the hazards of silica)

Applies on work site (check all that apply)	Tier 0 (<0.0125 mg/m ³)	Other control considerations	Monitoring data collected?
<input type="checkbox"/>	At least 10 meters from any emission sources, not present in visible frack dust at any time and if pneumatic in-loading is being conducted engineering controls are in use such as dust suppressants, ventilation, etc.		<input type="checkbox"/>
<input type="checkbox"/>	Personnel inside cab of blender that is positively pressurized with HEPA-filtered heated/cooled air and with air-tight doors and windows that remain closed	Half-face respirator required to exit cab provided you remain 3 meters from sources	<input type="checkbox"/>

Tier 1 – Half-face respirator with P100 filters
(Includes standard controls such as signs, training on respirators and silica. Medically cleared to wear a respirator and fit tested)

Applies on work site (check all that apply)	Tier 1 (0.0125 – <0.125 mg/m ³)	Other control considerations	Monitoring data collected?
<input type="checkbox"/>	Hopper attendant on frack site or sand tent where proppant is dumped from an end dump truck directly into hopper		<input type="checkbox"/>
<input type="checkbox"/>	At least 3 meters from any emission sources and present in visible frack dust occasionally	Use engineering controls, as adjacent personnel on site may be at risk of overexposure	<input type="checkbox"/>
<input type="checkbox"/>	Personnel inside cab of blender that is <u>NOT</u> positively pressurized with HEPA-filtered heated/cooled air and with air-tight doors or when dust suppressant not in use	Half-face respirator required to exit cab	<input type="checkbox"/>
<input type="checkbox"/>	Trucking personnel conducting loading or unloading	Consider keeping truckers restricted to cab of truck for conveyor or auger loading/unloading	<input type="checkbox"/>
<input type="checkbox"/>	Personnel within 1-3 meters of hopper or conveyor junctions with dust suppressant or ceramic proppant in use	Keep personnel at least 1 meter away from edge of source equipment to manage excursion limits	<input type="checkbox"/>
<input type="checkbox"/>	Personnel within 3 meters of Vertical Sand Storage discharged directly into Hopper with dust suppressant or ceramic proppant in use		<input type="checkbox"/>
<input type="checkbox"/>	Personnel handling used silica-contaminated coveralls or HEPA vacuuming contaminated buildings etc.	Vacuum must be HEPA-filtered, consider wetting coveralls prior to handling	<input type="checkbox"/>

Further Reading and References
 1. Enform's Silica Exposure Control Plan
 2. Enform's Silica Information website: <http://www.enform.ca/silica>

ARE YOU AT RISK?

Conduct a hazard assessment in the design of work, in the implementation of the work and in the execution of the work

PLANNER?

- Design the site and equipment so that exposures are minimized
- Communicate your control strategies to site supervisor
- Organize exposure monitoring to verify

SUPERVISOR?

- Conduct a hazard assessment of site and implement controls
- Check that controls are being used and effective and make changes if required
- Communicate learnings back to the planners

WORKER?

- Properly use controls provided
- Stay as far away from silica sources as practical
- Communicate concerns to supervisor



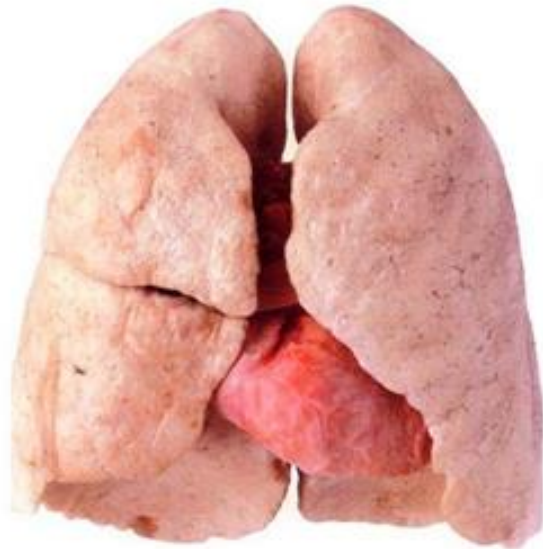
Summary

- Silica is not nuisance dust!
- Silica is everywhere
- What you don't know will still hurt you
- Enform has the answers you need
- Solutions by industry - for industry



Is your worker's future clear?

Healthy Lung



Silicosis Lung



Photo: <https://www.pinterest.com/pin/262968065712044291/> and Wikipedia, http://commons.wikimedia.org/wiki/File:8.-_Miner%27s_lung_with_silicosis_and_tuberculosis.jpg

Questions

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